



Shade	W0	W1	W2	W3	A1	A2	A3	A3.5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4	
Base Opaque	 BASE																				
Shade Opaque																					
Cervical							A3B:2 AC:1	A3.5B:1 AC:1	A4B:1 AC:1			B3B:1 BC:1	BC			C2B:2 CC:1	C3B:1 CC:1	CC	D2B:1 DC:1	D3B:1 DC:1	BC:1 DC:2
Margin		W0M:2 NM:1	W0M:1 NM:2	NM	A1M	A2M	A3M	A3.5M	A4M	NM:1 B2M:1	B2M	B2M:1 B4M:1	B4M	NM:1 C2M:1	C2M	C2M:1 C4M:1	C4M	NM:1 D3M:1	D3M	D3M:1 B4M:1	
Opaque Dentin		OD-W0:2 OD-N:1	OD-W0:1 OD-N:2	OD-N	OD-A1	OD-A2	OD-A3	OD-A3.5	OD-A4	OD-B1	OD-B2	OD-B3	OD-B4	OD-C1	OD-C2	OD-C3	OD-C4	OD-D2	OD-D3	OD-D4	
Body																					
Opal			OPAL56:2 OPAL57:1	OPAL56:1 OPAL57:2																	
Incisal																					
Enamel Effect	 T																				

Opal						
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Opal Effect									
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Incisal				
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Enamel Effect													
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Margin Effect							
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Color Effect											
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Uni-Layer		
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Cervical				
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Opaque Modifier							
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Gum						
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Correction				
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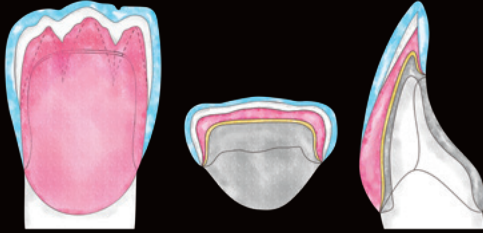
VINTAGE PRO
Metalbond Porcelain
COLOR TABLE

VINTAGE
PRO

LAYERING DIAGRAM

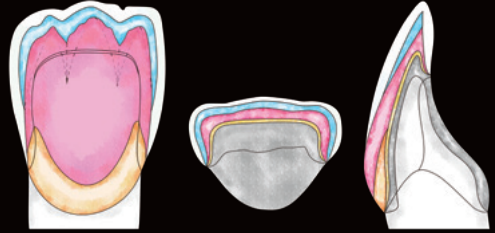
2-LAYER TECHNIQUE (Opalescent layering)

■ OPAL Incisal ■ OPAL T ■ Body
■ Opaque ■ Metal



3-LAYER TECHNIQUE (Non-opalescent layering)

■ T ■ Incisal ■ Body ■ Cervical
■ Opaque ■ Metal



FIRING SCHEDULE

	Drying temp.	Drying time	Pre-heating time	Vacuum-start temp.	Increasing temp.	Final temp.	Vacuum-end temp.	Hold time
Base opaque powder	500 °C	5 min	1 min	500 °C	60 °C/min	960 °C	960 °C	1 min
Shade opaque powder	500 °C	5 min	1 min	500 °C	60 °C/min	950 °C	950 °C	1 min
Base opaque paste	500 °C	5 min	1 min	500 °C	60 °C/min	960 °C	960 °C	1 min
Shade opaque paste	500 °C	5 min	1 min	500 °C	60 °C/min	950 °C	950 °C	1 min
1. Margin	650 °C	5 min	1 min	650 °C	50 °C/min	940 °C	940 °C	0.5 min
2. Margin	650 °C	5 min	1 min	650 °C	50 °C/min	930 °C	930 °C	0.5 min
1. Cervical, Body, Opaque Dentin, Opal, Incisal, Opal Effect, Enamel Effect, Uni-Layer, Color Effect	650 °C	5 min	2 min	650 °C	50 °C/min	910 °C	910 °C	0.5 min
2. Cervical, Body, Opaque Dentin, Opal, Incisal, Opal Effect, Enamel Effect, Uni-Layer, Color Effect	650 °C	5 min	2 min	650 °C	50 °C/min	900 °C	900 °C	0.5 min
VINTAGE Art Glaze	600 °C	5 min	2 min	—	60 °C/min	870 °C	—	—
Gum	650 °C	7 min	2 min	650 °C	50 °C/min	900 °C	900 °C	0.5 min
Gum - Glaze	650 °C	5 min	2 min	—	60 °C/min	900 °C	—	0.5 min
Correction	650 °C	5 min	1 min	650 °C	60 °C/min	870 °C	870 °C	0.5 min
Correction - Glaze	650 °C	5 min	2 min	—	60 °C/min	870 °C	—	0.5 min